

IN THE SPECIFICATION

Please change the paragraph at page 4, lines 9-16 as follows:

Drawing Figure 1 shows a preferred embodiment of a liquid wiper as used in the method according to the invention. In drawing Figure 2, a device for carrying out the method according to the invention is represented schematically in a vertical sectional image. Drawing Figure 3 shows the preferred embodiment of a produced hollow profile strand in a cross-sectional view. Drawing Figure 4 shows a liquid wiper as it is mounted in a hollow chamber.

Please change the paragraph at page 6, lines 4-7 as follows:

Preferably, twin-wall sheets are produced and coated. Drawing Figure 4 shows the preferred form of a hollow profile strand as produced by the method according to the invention in a cross-sectional view.

Please change the paragraph at page 16, lines 30-34 as follows:

The invention likewise relates to a liquid wiper, and a device for removing excess coating agent. These are represented in one particular embodiment on the basis of drawings Figures 1-4, without intending to restrict the invention to this embodiment.

Please change the paragraph at page 16, line 36 to page 17, line 4 as follows:

The liquid wiper shown in drawing Figure 1 comprises a body (1), to which two magnets, counter magnets or magnetizable materials (2) are fastened in recesses (3). Similarly, at least one wiping lip (4) and a felt lip (5) are fastened to the body. Rollers (6) are mounted on spindles (7) in further recesses of the body.

Please change the paragraph at page 17, line 6-23 as follows:

The preferred embodiment of a device for carrying out the method according to the invention is shown in drawing Figure 2. Arranged after an extrusion device (not represented here) are guiding rollers (21-29), which direct an extruded hollow profile strand (8) onto a downwardly curved arcuate path. In the dip of the path there is a supply of coating agent (9) in the hollow chambers of the strand. Arranged in each of the hollow chambers of the strand are two liquid wipers (10a, 10b). Drawing Figure 2 shows only one of the hollow chambers in longitudinal section with two liquid wipers arranged therein. Next to the outer sides of the hollow profile strand or the hollow chamber, magnets, counter magnets or magnetizable bodies (11) are fastened to holding devices (12). Liquid wipers,

counter magnets, magnets or magnetizable bodies and holding devices are arranged in the rising portion of the path of the hollow profile after the supply of coating agent.

Please change the paragraph at page 17, lines 25-34 as follows:

After the rollers (28, 29), the path of the hollow profile runs horizontally. In the horizontal portion, a cutting device (not shown in drawing Figure 2) for dividing the hollow profile strand into portions or twin-wall sheets of a desired length is arranged.

Please change the paragraph at page 17, lines 31-38 as follows:

Drawing Figure 3 shows the cross section of the hollow profile, which in drawing Figure 2 is represented in longitudinal section. It is a twin-wall sheet, in which a hollow chamber (16) is bounded by two flanges (17, 18) and two webs (19, 20). The two liquid wipers (10a, 10b) respectively lie with their rollers and lips only on one of the flanges, as shown in drawing Figure 2, and with their lips touch the flange and part of the webs.

Please change the paragraph at page 18, lines 1-17 as follows:

Therefore, as shown in drawing Figure 2, two liquid wipers (10a and 10b) are arranged in each hollow chamber (16), the first liquid wiper touching with its lips the upper flange (17) and the upper part of the webs (19, 20) and the second liquid wiper touching with its lips the lower flange (18) and the lower part of the webs (19, 20). The first liquid wiper (10a) is located upstream of the second liquid wiper (10b) in the direction of the path (L) of the hollow profile strand. The two liquid wipers can be connected to each other by a flexible connecting part (not shown in drawing Figure 2). The connection is therefore flexible, because the hollow profiled sheet is curved in the region of the rise in which both liquid wipers are located and the angle of the rise in relation to the horizontal varies preferably between about 6° and 9°.

Please change the paragraph at page 18, lines 19-22 as follows:

Drawing Figure 4 shows the liquid wiper (10b) according to drawing Figure 1 and drawing Figure 2 in longitudinal section, resting with its rollers (6) and its lips (4, 5) on the lower flange (18) of a hollow chamber.

Please change the paragraph at page 18, lines 24-26 as follows:

The way in which the devices and components described above from drawings Figures 1-4 function in the method according to the invention is described below.